

Modern Printing Colors

PRINTING INKS

QS Series

It took years of research and development to produce the QS series. Extremely fast setting yet possessing stability for the very highest speed modern day presses, the QS series will dry to a tough, scuffresistantfinish with richness in color and high gloss.

Modern Printing Colors QS Series is available in 3 versions, each with different tack and viscosity to suit different requirements: High tack, Medium tack, and Low Tack.

As well as 4-color process and Strong Black, QS Series is available for ALL Pantone® colors, including Metallics, Fluorescents and Pastels, not to mention any special mix you may require.

Attributes of QS series:

- Ultra fast setting
- Excellent gloss
- Excellent rub resistance
- · Excellent transfer and blanket release
- Superb press stability
- · Minimum dot gain
- · Quick work and turn
- · Suitable for UV Coating, Water-based coating,
- · Lamination, Foil stamping, and Laser Printing
- Stays open overnight (up to 72 hours)
- · Runs with minimum water, with or without alcohol

| | | 1 | | | |
|-------------------------|----------------|-----------------|--------------|---------------|-----------------|
| High Tack | Process Yellow | Process Magenta | Process Cyan | Process Black | Pantone® Colors |
| Inkometer Tack(400 RPM) | 9.5 | 10 | 10 | 10 | 10 |
| Viscosity (poise) | 250 – 350 | 250 – 350 | 250 – 350 | 250 – 50 | 250 – 400 |
| Yield Value (Dynes/cm²) | 1600 – 2200 | 1500 – 2000 | 1700 – 2200 | 1700 – 2200 | 1500 – 2500 |
| Setting Time (Mins) | 2 – 3 | 3 – 5 | 3 – 5 | 3 – 5 | 4 – 6 |
| Stay Open Time (Hrs) | 72 | 72 | 72 | 72 | 72 |

| High Tack | Process Yellow | Process Magenta | Process Cyan | Process Black | Pantone® Colors |
|-------------------------|----------------|-----------------|--------------|---------------|-----------------|
| Inkometer Tack(400 RPM) | 8.5 | 8.0 | 8.0 | 8.0 | 8.0 |
| Viscosity (poise) | 250 – 350 | 240 – 330 | 230 – 320 | 230 – 320 | 250 – 400 |
| Yield Value (Dynes/cm²) | 1500 - 2000 | 1400 – 2100 | 1600 – 2100 | 1600 – 2100 | 1500 – 2500 |
| Setting Time (Mins) | 2 – 3 | 3 – 5 | 3 – 5 | 3 – 5 | 4 – 6 |
| Stay Open Time (Hrs) | 72 | 72 | 72 | 72 | 72 |

| High Tack | Process Yellow | Process Magenta | Process Cyan | Process Black | Pantone® Colors |
|-------------------------|----------------|-----------------|--------------|---------------|-----------------|
| Inkometer Tack(400 RPM) | 7.5 | 8.0 | 8.0 | 8.0 | 8.0 |
| Viscosity (poise) | 200 – 300 | 220 – 320 | 200 – 300 | 200 – 300 | 200 – 300 |
| Yield Value (Dynes/cm²) | 1200 – 1800 | 1300 – 2000 | 1300 – 2000 | 1300 – 2000 | 1200 – 2500 |
| Setting Time (Mins) | 2 - 3 | 3 – 5 | 3 – 5 | 3 – 5 | 4 – 6 |
| Stay Open Time (Hrs) | 72 | 72 | 72 | 72 | 72 |

1951 W. 21st Street, Broadview, IL 60155 | Tel: 888/439-5678 | Fax: 708/681-5679 E-mail: modern@moderncolors.com | www.moderncolors.com